

Fig. 10

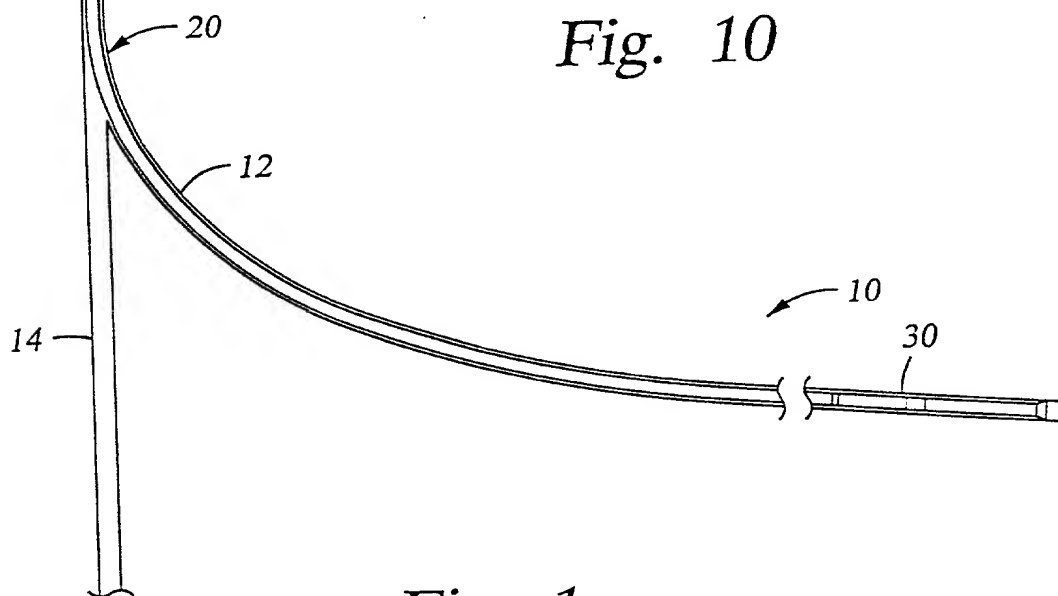


Fig. 1

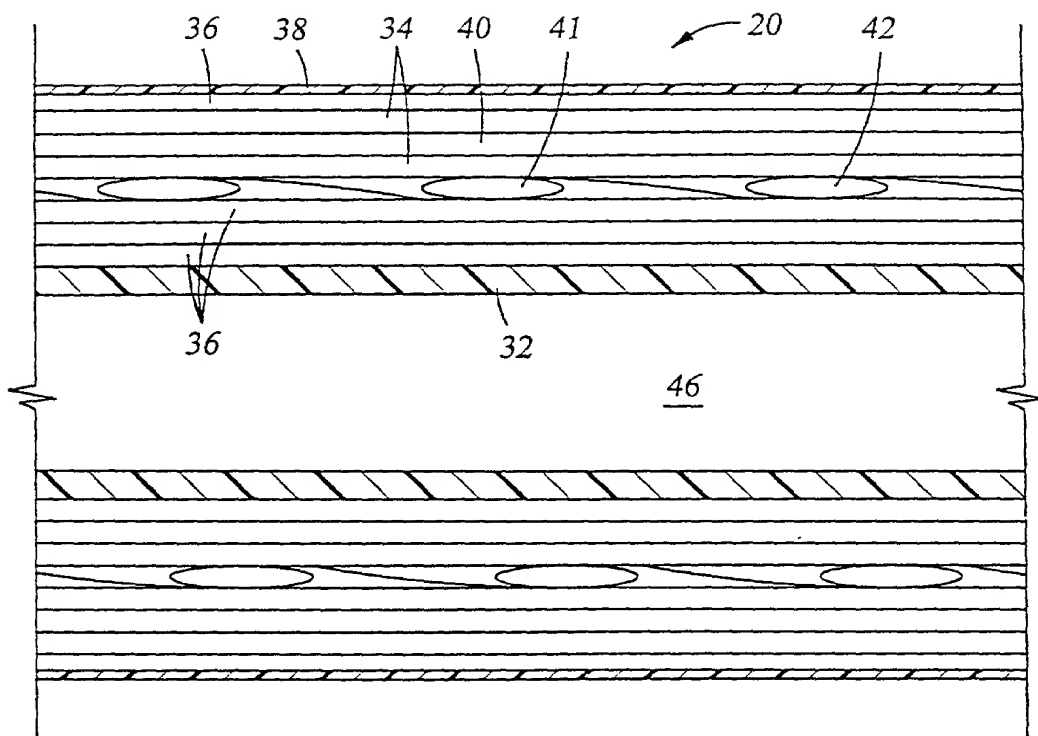


Fig. 2

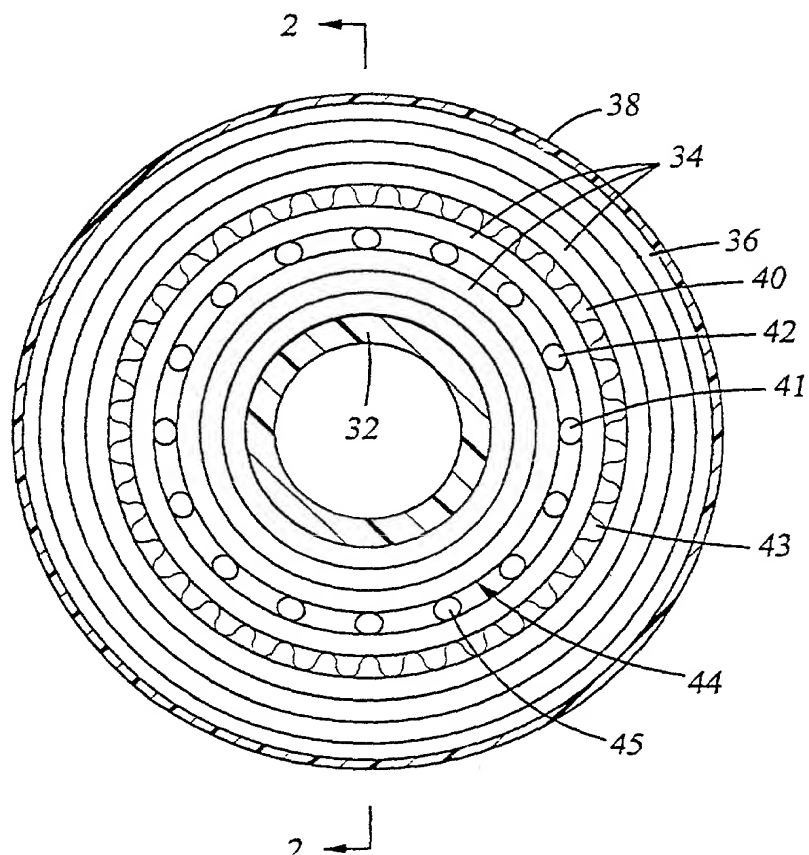


Fig. 3

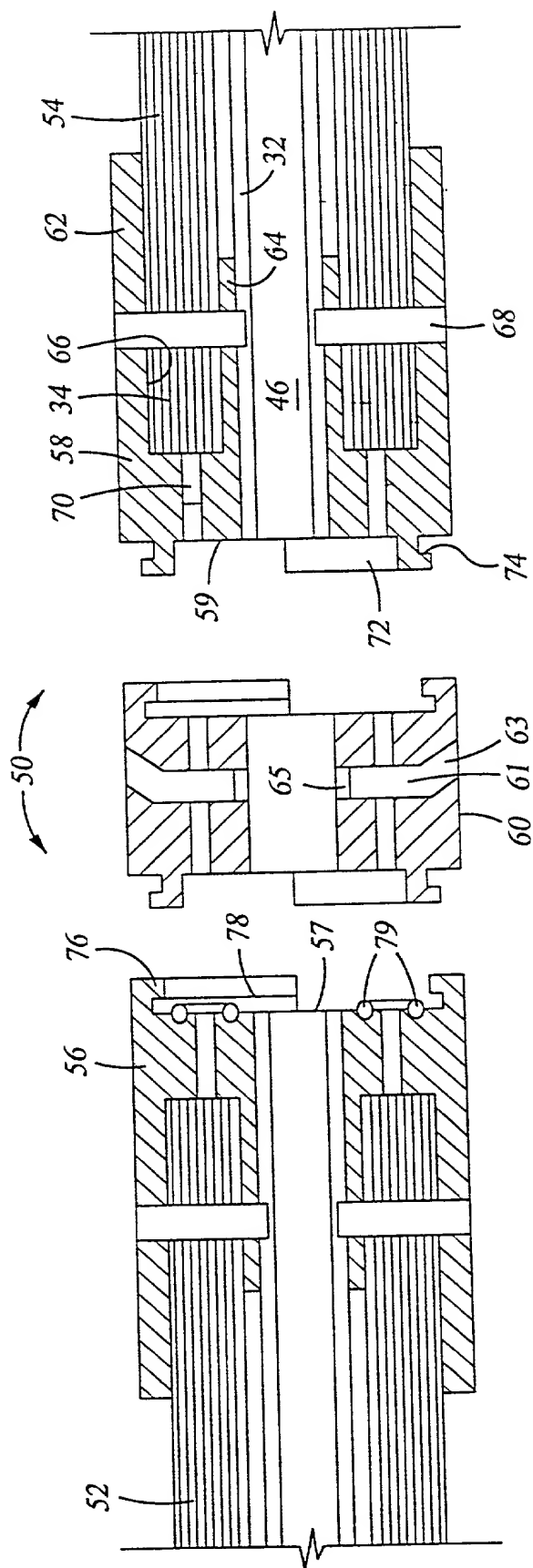


Fig. 4



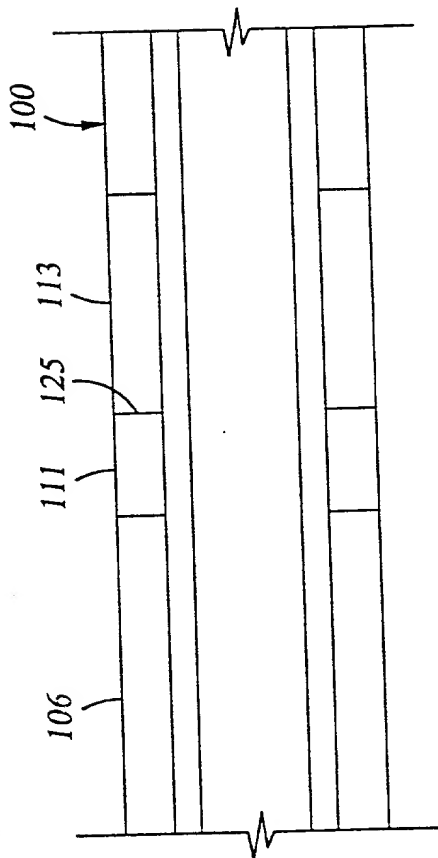


Fig. 5A

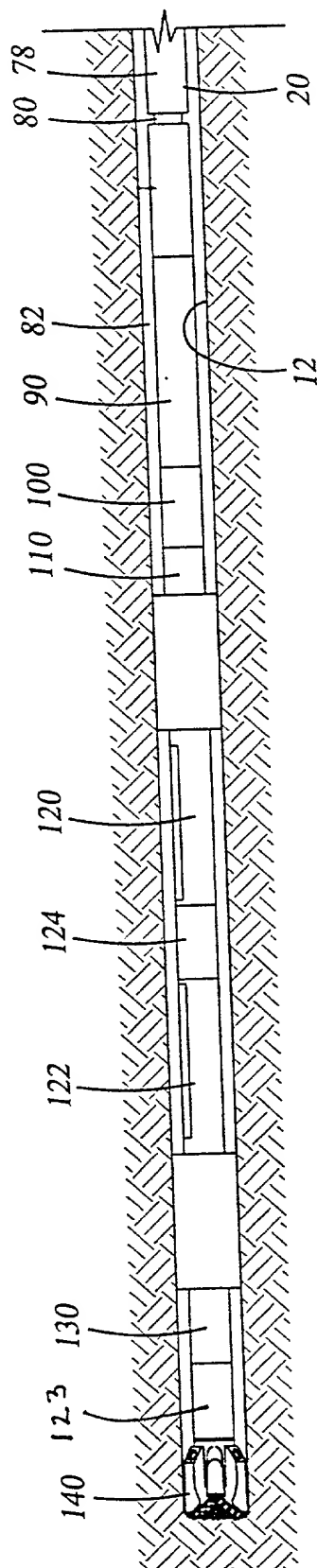


Fig. 5



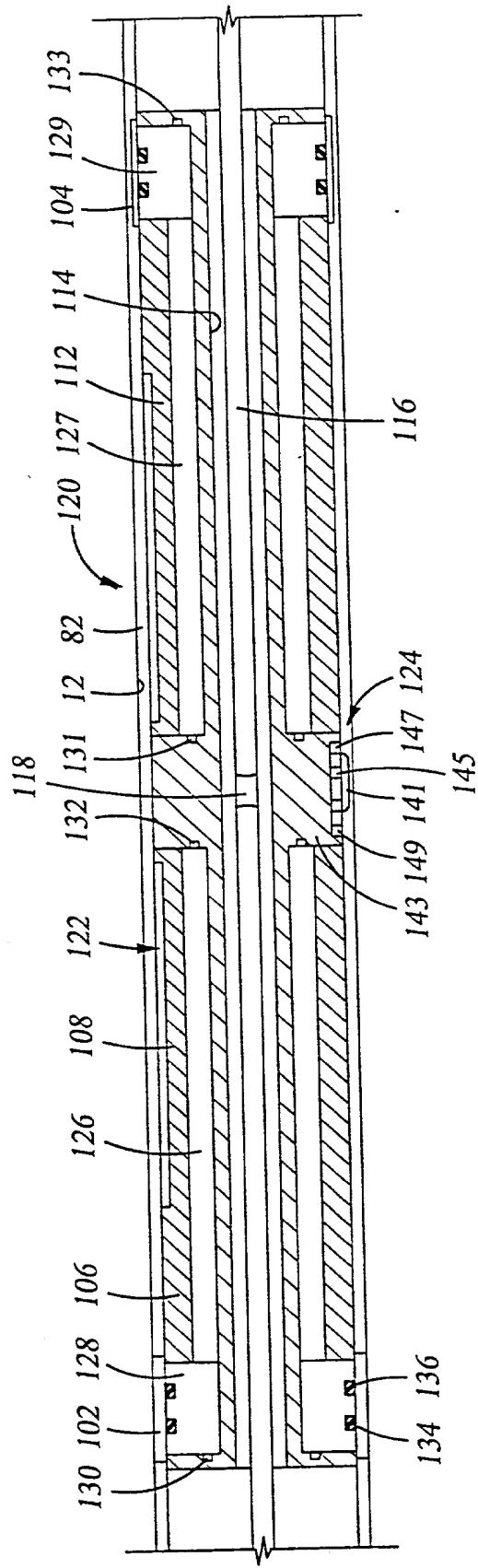


Fig. 6

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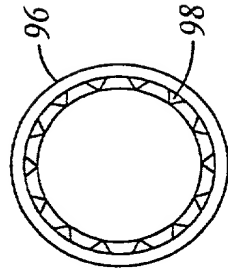


Fig. 7

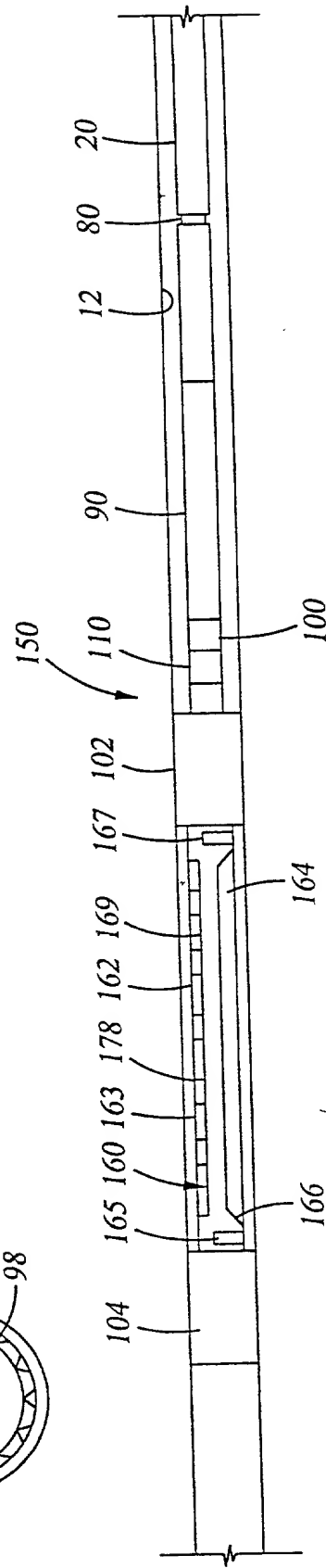


Fig. 8



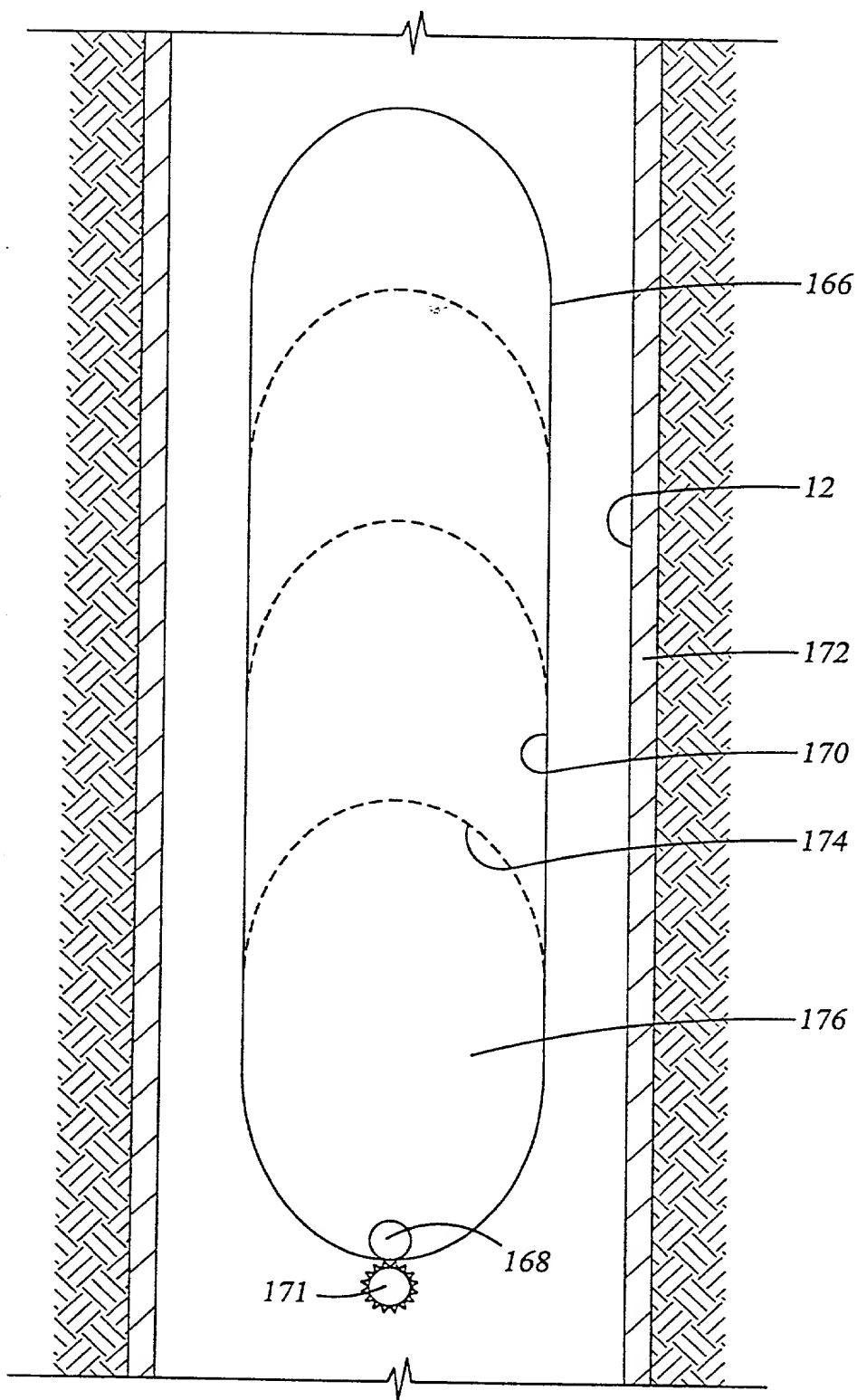
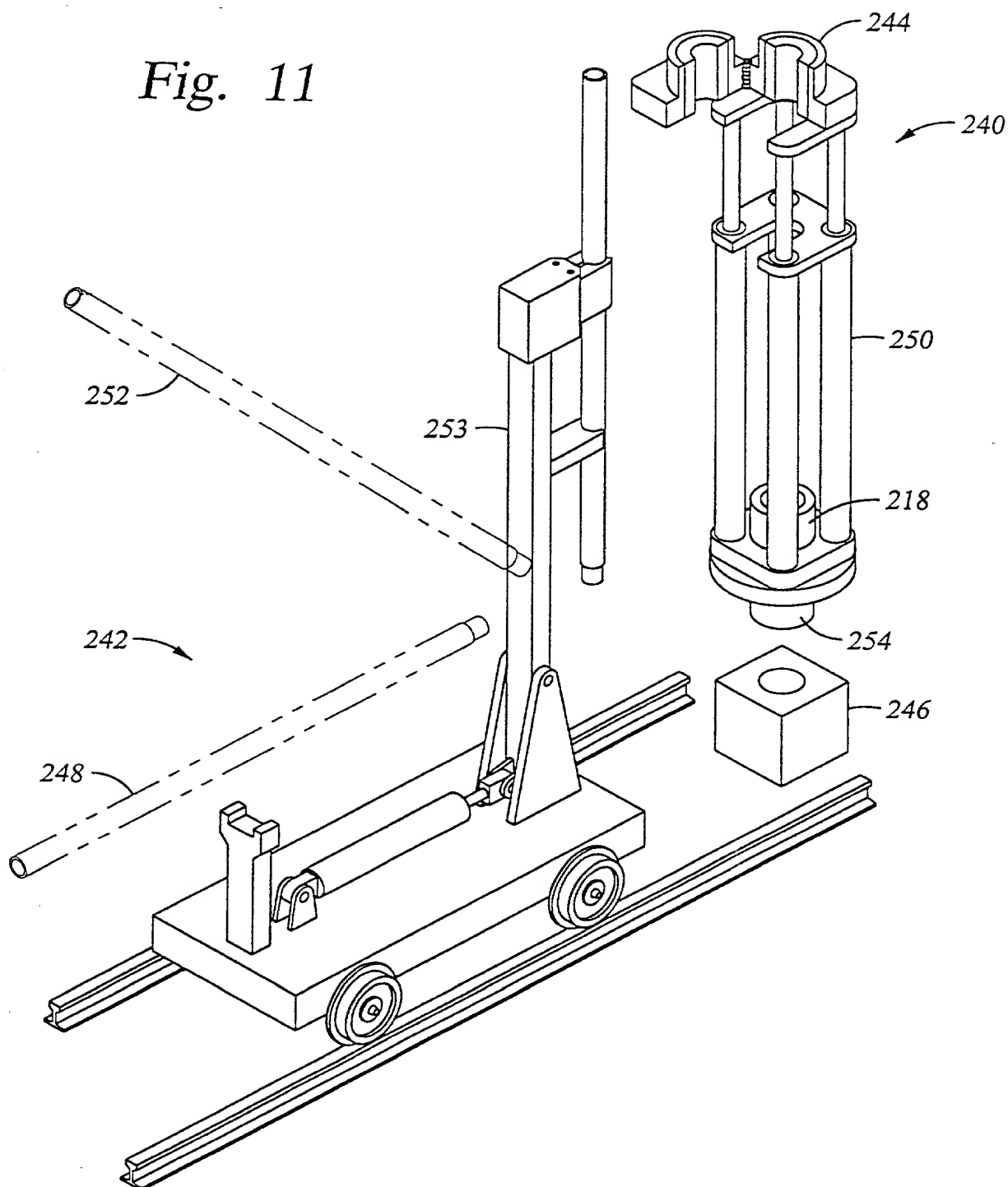


Fig. 9



Fig. 11



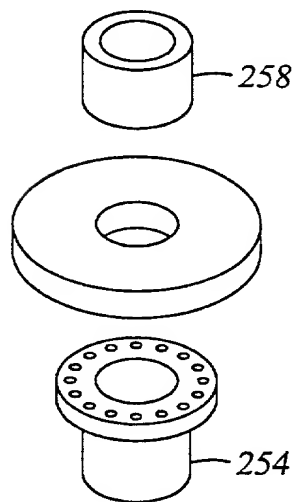
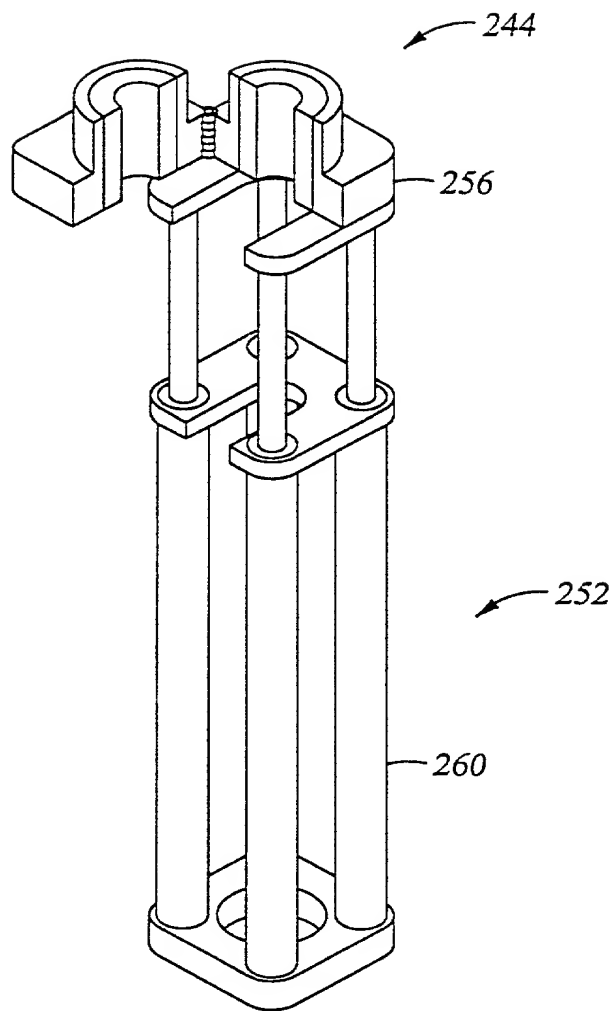


Fig. 12

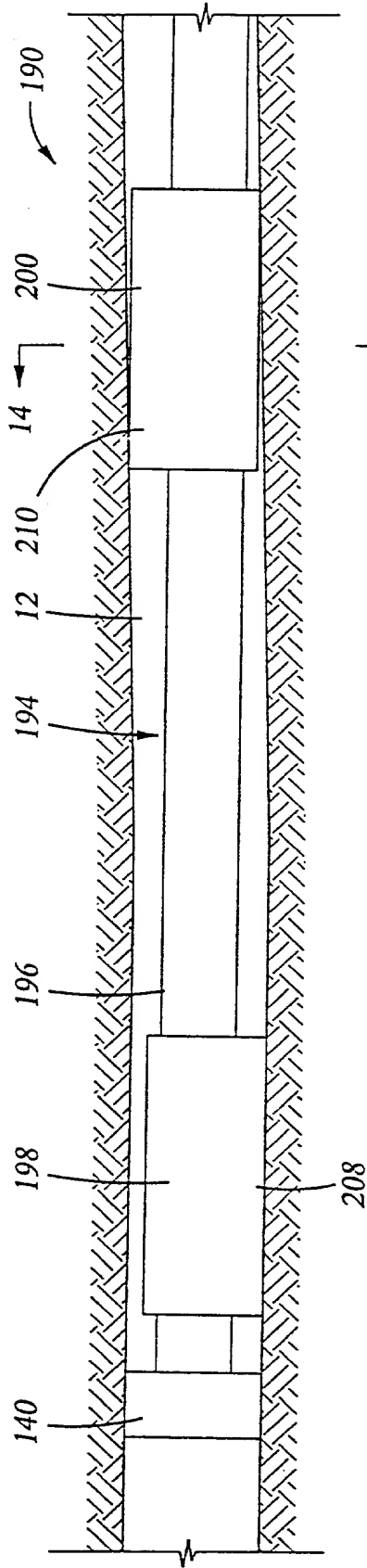


Fig. 13

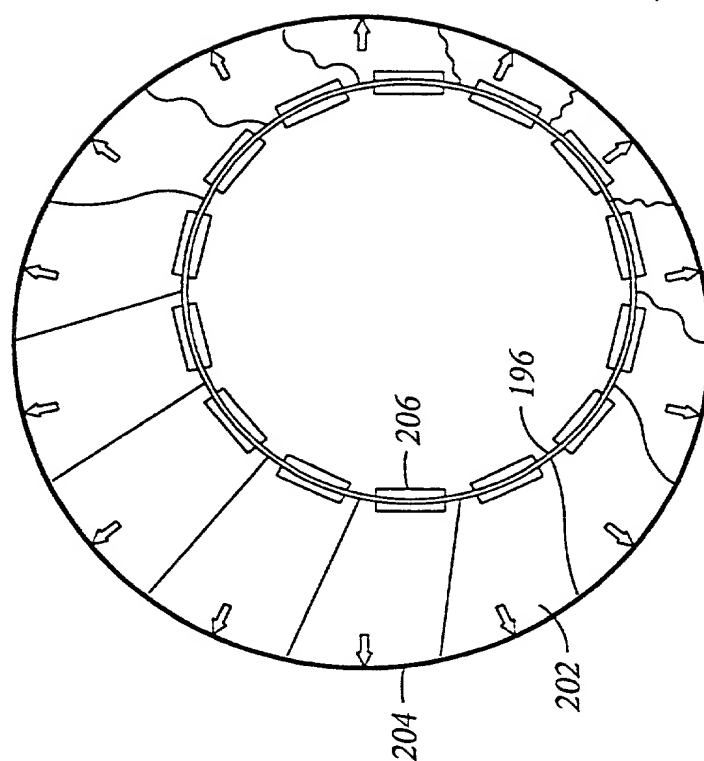


Fig. 14



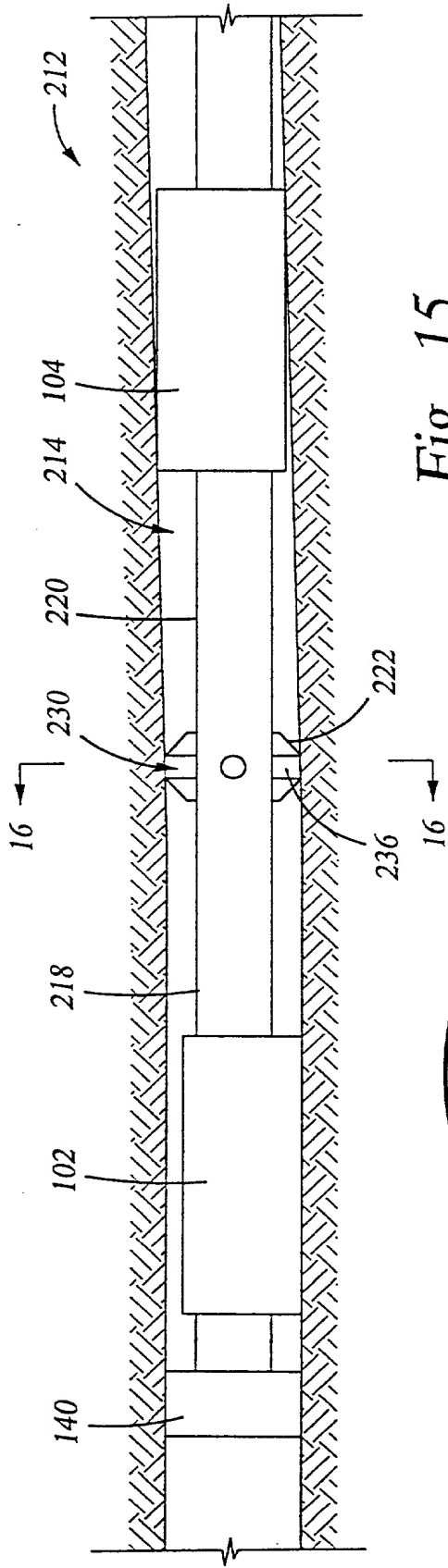


Fig. 15

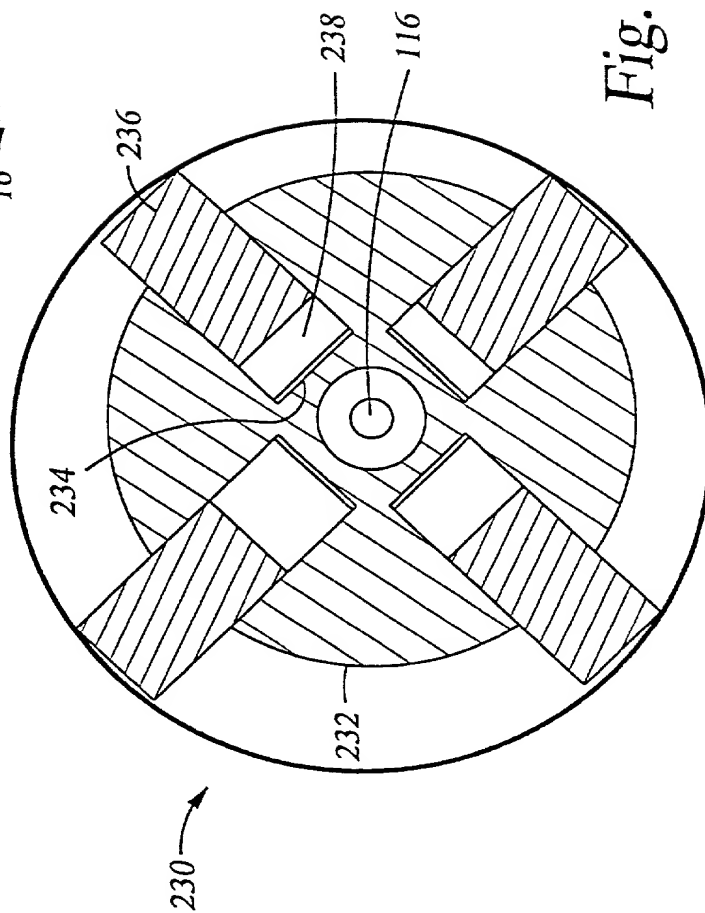


Fig. 16



Comparison Of Pull Forces Needed to Drill a 50000 ft. Lateral
Using Either Composite or Steel Coil Tubing
Under Different Buoyancy Conditions

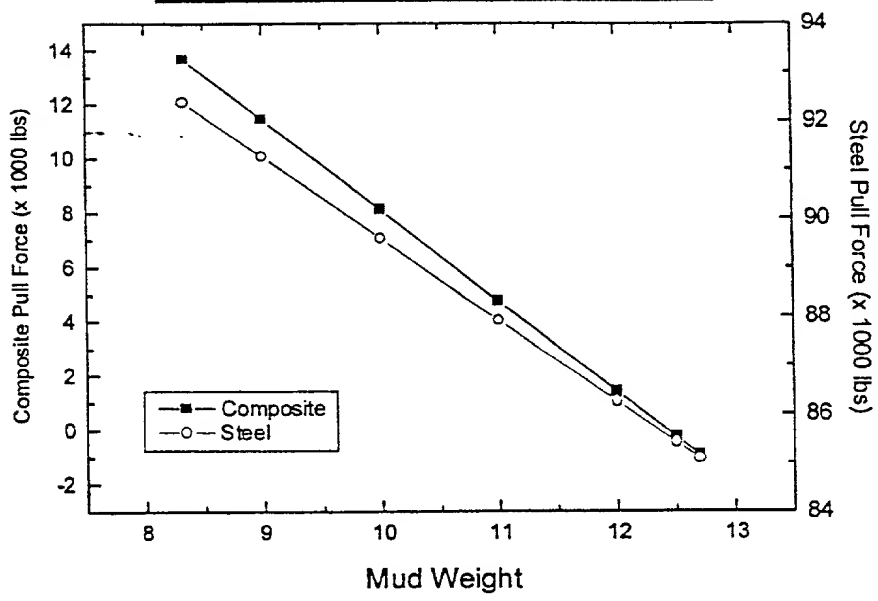


FIG. 17